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Using HCOONH₄ as a Reductant and Nitrogen Source in Converting PhCHO to Imine via a Continuous **Condensation-Reduction Mechanism**

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Herein, we present a novel method to synthesize imine and its derivatives using aromatic aldehydes and HCOONH₄ in DMSO. HCOONH₄ functions as both the nitrogen source and hydrogen source. And a continuous condensation-reduction (CCCR)

Introduction

Imines are a significant class of synthetic intermediates, which are widely used as fine chemicals and biologically active compounds.^[1-3] Its dominant synthesis method is the condensation of aldehydes with amines, which can be either added as substrates or in-situ generated. For imines preparation, various approaches can be divided into the following groups (Scheme 1, a-g). (a) Oxidative cross-coupling of alcohols with amines: aldehydes generated from alcohols selective oxidation react with amines to imines.^[4-9] (b) Oxidative self-coupling of primary amines: RCH=NH generated from primary amine dehydrogenation or its further hydrolysis product PhCHO is generally proposed as the key intermediate.^[10-13] (c) Oxidative dehydrogenation of secondary amines.^[14-17] (d) Hydrogen transfer cross-coupling of nitro-compounds and alcohols: alcohols provide active hydrogen in the nitro groups reduction, and the generated aldehydes and amines react to imines.^[18-20] (e) Hydrogenative cross-coupling of nitrocompounds and aldehydes: nitrocompounds are reduced to amines, which then react with aldehydes to imines.^[21-24] (f) Dehydrogenative crosscoupling of alcohols with amines: aldehydes generated from alcohols dehydrogenation react with amines to imines.^[25] (g) Hydrogenative self-coupling of nitriles: nitriles are selectively hydrogenated to RCH=NH and RCH₂NH₂, which condense to

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- Supporting information for this article is available on the WWW under https://doi.org/10.1002/slct.202203482

mechanism was proposed. Moreover, the HMQC spectrum indicated the generation of (PhCH=N)₂CHPh, which was the key intermediate of the CCCR route.



Scheme 1. Imine formation approaches.

imines.^[26-27] Furthermore, non-redox approaches with PhCHO, NH_{3,} and bromides or epoxides as the substrates are used to synthesize imines, and the RCH=NH generated from RCHO and NH₃ works as the key nucleophilic reagent.^[28] The imines can also be synthesized via a hydroamination of terminal alkynes.^[29] In these current approaches, N-contained organic substrates, bromides, and epoxides usually are used, which are generated from the corresponding alcohols or hydrocarbons via a complex organic synthesis process. In addition, catalysts are also used in some methods.^[25,30-32]

Herein, we give our strategy (Scheme 1, bottom). It just involves an accessible O-contained substrate of aromatic aldehyde and the simplest nitrogen source of NH₃. In addition, active hydrogen species should be introduced for balancing this reaction. In our exploration of this strategy, HCOONH₄ is chosen as both the nitrogen source and the reductant, which

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A ₁₀₀

80

60

40

20

B ₁₀₀

80

60

40

20

0

Ó

Conversion / Yield (%)

Conversion / Yield (%)

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could avoid the use of volatile ammonia^[33-35] and high-pressure H_2 .^[36] We discovered that the PhCH=NCH₂Ph could be synthesized using PhCHO and HCOONH₄ in DMSO without catalyst or extra additive. And 79.2% yield of PhCH=NCH₂Ph was obtained in 3 h at 80 °C. Furthermore, we describe a new continuous condensation-reduction route (CCCR) to synthesize imines from aldehyde, ammonium, and active hydrogen source via the (PhCH=N)₂CHPh intermediate, which may provide more understanding about the imine and its derivatives.

Results and Discussion

First, we tested the effect of solvent on the reaction. For the imine formation from PhCHO and HCOONH₄ at 80 °C, DMSO was the best among the different solvents (DMSO, H₂O, CH₃OH, C₂H₅OH, CH₃CN, DMF, THF, PhCl, 1,4-dioxane, HFIP, and EtOAc) (Table 1). Next, we explored the effect of temperature on the reaction in DMSO. The benzaldehyde couldn't be completely converted in 10 h at 60 °C. Only imine was produced in the first 8 h, and imine could be reduced to dibenzylamine with time extension (Figure 1A). The benzaldehyde could be completely converted after 4 h at 80 °C. And 79.2% GC yield of PhCH=NCH₂Ph was obtained in just 3 h at 80 °C (Figure 1B). When the temperature was increased to 100°C, dibenzylamine would become the main product as the reaction time was prolonged (Figure 1C). In other words, the selectivity of the Ncontaining product can be turned with the change of reaction temperature and time.

To explore the reaction, the gas phase products were first checked at 80 °C by MS (Figure 2). The m/z 17 (NH₃) and m/z 16 (NH₂) signals were higher than the m/z 18 signal (H₂O). It showed the existence of NH₃ in the gas phase.^[37] Referring to the equation (HCOONH₄ \rightarrow HCOOH + NH₃), HCOOH should exist in the DMSO. Compared with the standard reaction conditions (Figure 3, entry 1), the partial replacement of HCOONH₄ with HCOONa or HCOOH could decrease the yield of imine (Figure 3,

| Table 1. The synthesis of PhCH=NCH ₂ Ph in different solvents. ^[a,b] | | | | | | |
|---|---------------------|------------------|--------------|---------|--|--|
| $ \begin{array}{c} \swarrow \\ H \end{array} + HCOONH_4 \longrightarrow \begin{array}{c} & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ $ | | | | | | |
| Entry | Solvent | Conv./% | Yield/% | | | |
| | | | 1 | 2 | | |
| 1 | DMSO | >99 | 49.5 | 45.7 | | |
| 2 | H₂O | 67.8 | 0.0 | 0.0 | | |
| 3 | CH₃OH | 80.6 | 9.3 | 0.0 | | |
| 4 | C₂H₅OH | 79.3 | 21.9 | 0.0 | | |
| 5 | CH₃CN | 74.8 | 23.2 | 0.0 | | |
| 6 | DMF | 98.7 | 32.6 | 10.6 | | |
| 7 | THF | 67.7 | 5.1 | 0.0 | | |
| 8 | PhCl | 52.1 | 0.0 | 0.0 | | |
| 9 | 1,4-dioxane | 68.2 | 6.7 | 0.0 | | |
| 10 | HFIP | 64.9 | 4.1 | 0.0 | | |
| 11 | EtOAc | 64.6 | 6.4 | 0.0 | | |
| ^[a] Reaction | n conditions: HCOON | H. 0.5 mmol. PhC | HO 0.5 mmol. | solvent | | |

2.0 mL, 80 °C, Ar 1 atm, 10 h.

 $^{\rm (b)}$ GC yields. Note: DMSO = Dimethylsulfoxide. DMF = N,N-Dimethyl formamide. THF = Tetrahydrofuran. HFIP = Hexafluoroisopropanol.



6

Reaction time (h)

8

10

Figure 1. The synthesis of PhCH=NCH₂Ph with PhCHO and HCOONH₄ at different temperatures. Reaction conditions: HCOONH₄ 0.5 mmol, PhCHO 0.5 mmol, DMSO 2.0 mL, Ar 1 atm. (A) $60 \degree$ C, (B) $80 \degree$ C, (C) $100 \degree$ C.



Figure 2. The gas phase analysis of the sample (HCOONH_4+DMSO) at 80 $^\circ\text{C}$ by MS.

70

60

50

40 30

20

10

0

Imine GC yield (%)

Research Article doi.org/10.1002/slct.202203482









Given the fact that PhCHO and HCOONH₄ were the only substrates in PhCH=NCH₂Ph generation, there should be four possible routes for imine generation (Scheme 2). (1) CRC route: PhCH=NH generated from PhCHO and NH₃ was reduced to PhCHNH₂, which reacted with another PhCHO to the final PhCH=NHCH₂Ph. (2) CCR-1 route: without C=N bond reduction, PhCH=NH reacted with PhCHO to PhCH=NCH(OH)Ph, which was then reduced with HCOOH to the final imine after losing an H₂O. (3) CCR-2 route: different from CCR-1 route, PhCH=NCH(NH₂)Ph generated from the self-coupling of PhCH=NH was reduced with HCOOH to the final imine after losing an NH₃. (4) CCCR route: the possible PhCH=NCH(NH₂)Ph intermediate condensed with a PhCHO to (PhCH=N)₂CHPh, which was reduced to the final imine after losing a PhCH=NH.

For further confirming the main route of imine generation, the in-situ ¹HNMR (Figure 4) and ¹³CNMR (Figure S6) were employed to track the reaction. When the PhCHO was added in the mixture of HCOONH₄ and DMSO (Figure 4, entry 3), a signal



Scheme 2. The possible reaction routes of the PhCH=NCH₂Ph generation from PhCHO and HCOONH₄. (The C stands for the condensation and R for the reduction).

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Figure 4. The in-situ ¹HNMR spectrums of the reaction. (1) HCOONH₄ + DMSO; (2) PhCHO + DMSO; (3) HCOONH₄ + DMSO + PhCHO at 25 °C for 20 min; (4) HCOONH₄ + DMSO + PhCHO at 40 °C for 5 min; (5) $HCOONH_4 + DMSO + PhCHO at 60 \degree C$ for 5 min; (6) HCOONH₄ + DMSO + PhCHO at 80 °C for 5 min; (7) PhCH=NCH₂Ph + DMSO.

at 6.04 ppm appeared in the ¹HNMR and a signal at 92.6 ppm appeared in the ¹³CNMR spectrum (Figure S6A). The HMQC spectrum (Figure 5) showed the correlation between the mentioned H signal and the C signal. According to the standard spectrums of the compounds that appeared in the proposed reaction routes (Figure S1-S5, Table 2), signals at 6.04 ppm and 92.6 ppm indicated the generation of (PhCH=N)₂CHPh, which was a key intermediate of the CCCR route. In addition, when the temperature was increased to 80°C, the signal of product



Figure 5. The HMQC spectrum of the HCOONH₄ + DMSO + PhCHO at 25 $^{\circ}$ C for 20 min

| Table 2. The characteristic information for important compounds. | | | | | |
|---|--|---|--|--|--|
| Compound | ¹ HNMR | ¹³ C NMR | | | |
| PhCHO | 10.0 | | | | |
| PhCH=NCH ₂ Ph PhCH ₃ NCH ₃ Ph | 4.80 3.80 | 65.0 | | | |
| (PhCH=N)2CHPh | 6.04 | 92.6 | | | |
| PhCH ₂ NH ₂ PhCH–NCH(OH)Ph | 3.80 5.80 | | | | |
| | he characteristic informat Compound PhCHO PhCH=NCH ₂ Ph PhCH ₂ NCH ₂ Ph (PhCH=N) ₂ CHPh PhCH ₂ NH ₂ PhCH=N/CH/OH)Ph | he characteristic information for important Compound ¹ H NMR PhCHO 10.0 PhCH=NCH_2Ph 4.80 PhCH_2NCH_2Ph 3.80 (PhCH=N)_2CHPh 6.04 PhCH_2NH_2 3.80 PhCH_NCH(OH)Ph 5.80 | | | |

PhCH=NCH₂Ph at 4.80 ppm was obvious(Figure 4, entry 6), and the signal of (PhCH=N)₂CHPh at 6.04 ppm

weakened. In this process, no signals at 5.8 ppm and 3.8 ppm were observed, which were the representative signals of the PhCH=NCH(OH)Ph in the CCR-1 route and PhCH₂NH₂ in the CRC route. Signals at 7.39 ppm and 7.31 ppm belonged to the aromatic hydrogen of the (PhCH=N)₂CHPh. The signals at 7.27, 7.00, 6.68, and 6.30 ppm could be attributed to the active H of HCOOH, NH₃, and other N-contained intermediates respectively. The NMR results indicated the possibility of the CCCR route as the main route.

Furthermore, reduction of the condensation product $(PhCH=N)_2CHPh$ with HCOONH₄ at 80 °C in DMSO offered imine product with 72.9% yield in 30 min (Scheme 3). Based on the results obtained above, the CCCR route with $(PhCH=N)_2CHPh$ as the key intermediate is the main route for the imine generation.



Scheme 3. The transformation of the (PhCH=N)₂CHPh. Reaction condition: (PhCH=N)₂CHPh 0.167 mmol, DMSO 2.0 mL, HCOONH₄ 0.5 mmol, Ar, 80 °C, 30 min.



Scheme 4. The generation of imine from PhCHO and HCOONH_4 via the possible CCCR mechanism.

| Table 3. Condensation-reduction of aldehydes with $HCOONH_4$ to imines. $^{[a,b]}$ | | | | | |
|--|----------------------------|------------------|---------|--|--|
| Entry | Substrate | R ^N R | Yield/% | | |
| 1 | 4-fluorobenzaldehyde | 70.7 | | | |
| 2 | 4-methoxybenzaldehyde | 82.7 | | | |
| 3 | 4-methylbenzaldehyde | 85.0 | | | |
| 4 | 2-methylbenzaldehyde | 83.2 | | | |
| 5 | 3,4-dimethoxy benzaldehyde | 76.3 | | | |
| ^[a] Reaction condition: RCHO 0.5 mmol, HCOONH₄ 0.5 mmol, DMSO 2.0 mL, 80 °C, 3 h, Ar. ^[b] The yields were detected by ¹ H-NMR. | | | | | |

As shown in Scheme 4, a possible mechanism for the PhCH=NCH₂Ph generation in the CCCR route is proposed: (1) The NH₃ generated from HCOONH₄ decomposition firstly condenses with PhCHO to PhCH=NH; (2) The condensation of two PhCH=NH to provide a PhCH=NCH(NH₂)Ph; (3) The condensation product further condenses with benzaldehyde to (PhCH=N)₂CHPh; (4) (PhCH=N)₂CHPh is then reduced to PhCH=NCH₂Ph with the active hydrogen species from HCOOH. And the released PhCH=NH participates in the next reaction cycle.

Subsequently, we turned our attention to synthesize the functionalized imines under the standard reaction conditions, and the results were shown in Table 3. In all cases, the substituted benzaldehydes can give good yields of imines. The 4-fluorobenzaldehyde can get 70.7% yield of imine due to the presence of the electron-withdrawing fluorine (Table 3, entry 1). For the substrates with an electron-donating group, 4-meth-oxybenzaldehyde, 4-methylbenzaldehyde, and 2-meth-ylbenzaldehyde gave the imine yields more than 80% respectively (Table 3, entries 2, 3, and 4). However, 3,4-dimeth-oxy benzaldehyde has the greater steric hindrance, which led to a 76.3% yield of imine (Table 3, entry 5).

Conclusion

In summary, we developed a novel method to synthesize imine with aromatic aldehyde and HCOONH₄. The system does not need the addition of catalysts or extra additives. And the reaction process is environmentally friendly and efficient. In addition, the continuous condensation-reduction (CCCR) mechanism with the (PhCH=N)₂CHPh intermediate has been proposed by control experiments, intermediate transformation experiments and NMR tests results.

Experimental Section

Chemicals and Reagents. All materials were used as received without further treatment.

Reaction test. 0.5 mmol benzaldehyde, 0.5 mmol ammonium formate and 2.0 mL solvent were added into a 15 mL reactor. The headspace air was replaced with Ar. The reactors were then put in an oil bath at the desired temperature and the reaction time was set as zero. The samples were added mesitylene as internal standard and analyzed by GC-MS (GC: Agilent 7890 A, MS: Agilent 5975 C) and GC (Agilent 7890). The reactions of substituted benzaldehydes were consistent with the above process, and the reaction results were analyzed by ^{1}H –NMR.

The (PhCH = N)₂CHPh synthesis. A solution of PhCHO (20 mmol) was added to a solution of ammonium acetate (12 mmol) in ethanol (50 mL). The reaction mixture was stirred at room temperature for 4 d and concentrated under reduced pressure to 1/10 of the initial volume and leave the mixture of liquids to stand overnight. The white precipitate was separated and washed twice with water and ethanol, dried and recrystallized from methanol.

The imines synthesis. In general, the preparation of imine standards are as follows: The equal amounts of substituted benzaldehydes and the corresponding substituted benzylamines were

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mixed in dichloromethane and stirred at room temperature respectively. After the reactions were completed, the solvent was removed by rotary evaporation.

The dibenzylamine synthesis. Various imines were dissolved in ethanol respectively, adding appropriate amount of sodium borohydride, and then stirring at room temperature. After the reactions were completed, using deionized water to remove inorganic salts, then the solvent was removed by rotary evaporation.

Supporting Information Summary

The characterization data of specific compounds and the NMR spectra of reactions.

Acknowledgements

This work was supported by the National Natural Science Foundation of China (22172164, 21932005), LiaoNing Revitalization Talents Program (XLYC2002012), Dalian Innovation Support Plan for High Level Talents (2020RT10), the Research Fund for High-level Talents Introduction of Nanjing Forestry University (163105107).

Conflict of Interest

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available in the supplementary material of this article.

Keywords: aromatic aldehyde · ammonium formate · condensation-reduction · DMSO · imine

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Submitted: September 4, 2022 Accepted: November 7, 2022 4. 4. Downloaded from https://chemistry-europe.onlinelibrary.wiley.com/doi/10.1002/slct.202203482 by Dalian Institute Of Chemical, Wiley Online Library on (19/01/2023]. See the Terms and Conditions (https://onlinelibrary.wiley.com/terms-and-conditions) on Wiley Online Library for rules of use; OA articles are governed by the applicable Creative Commons