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### Manipulating morphology and surface engineering of spinel cobalt oxides to attain high catalytic performance for propane oxidation



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#### ABSTRACT

The selective synthesis of nanomaterials with different morphologies and crystal facets is of great significance for catalytic properties and practical applications. We report a strategy for controllable fabrication of hierarchical Co<sub>3</sub>O<sub>4</sub> materials with various morphologies (ellipsoidal, flowerlike, book-shaped, spindle-like) and study their catalytic properties in propane oxidation. Co<sub>3</sub>O<sub>4</sub>-B (book-shaped) is found to exhibit the highest propane oxidation rate ( $0.86 \times 10^{-8}$  mol m<sup>-2</sup> s<sup>-1</sup>) and the highest turnover frequency (TOF =  $11.49 \times 10^{-3}$  s<sup>-1</sup>) at 220 °C. This confirms that Co<sub>3</sub>O<sub>4</sub>-B provides a higher specific surface area, a highly exposed {110} facet, and abundant Co<sup>3+</sup> cations, which make it exhibit favorable low-temperature reducibility and oxygen mobility and thus improve its catalytic activity. In situ diffuse reflectance infrared Fourier transform spectroscopic analysis reveals that the intermediates, such as carboxylate and carbonate species, are involved in propane oxidation. Furthermore, Co<sub>3</sub>O<sub>4</sub>-B shows high water-resistance performance, and no significant deactivation is observed after long-term stability and reusability tests. © 2021 Elsevier Inc. All rights reserved.

#### 1. Introduction

Rapid urbanization and industrialization give rise to an increase in volatile organic compound (VOC) emissions, which are considered major contributors to environmental pollution and are hazardous to human health. The effective elimination of VOCs has been extensively investigated in the past few decades [1]. Compared with other techniques (e.g., adsorption [2], photocatalysis [3], and plasma [4]) for VOC elimination, catalytic oxidation is generally assumed to be one of the most efficient techniques, owing to its advantages of high efficiency, low operating temperature, and harmless products [5,6]. The design of highly efficient and stable catalysts is a key factor in catalytic oxidation. Catalysts based on noble metals (Pt [7,8], Pd [9,10], Au [11], etc.) always exhibit outstanding catalytic properties at relative low temperatures. However, their general application is severely hindered due to high cost, easy sintering, and susceptibly to poisoning in the presence of sulfur compounds or water.

Great efforts have been made in the design of transitional metal oxides as alternatives for traditional noble metal catalysts. It is generally accepted that a higher specific surface area with rich valence metal ions and more structure defects would make a dif-

\* Corresponding authors. E-mail addresses: liuzm@dicp.ac.cn (Z. Liu), changhai@dlut.edu.cn (C. Liang). ference to the catalytic performance of transitional metal oxides, including low-temperature reducibility, oxygen vacancies, and mobility [12]. However, how to achieve and adjust catalytic materials with enhanced catalytic performance still remains a great challenge. According to experimental and theoretical results, there is a certain relationship between the shape and the properties of the catalyst, and the catalytic activity is strongly dependent on its morphology [13–16]. Therefore, the design and controlled synthesis of transition metal oxide catalysts is significant for achieving catalytic activity equivalent to that of noble metal catalysts. As typical transition-metal oxides, cobalt oxides exhibit

As typical transition-metal oxides, cobalt oxides exhibit remarkable catalytic performance in a variety of catalytic reactions, such as CO oxidation [12], N<sub>2</sub>O decomposition [17], and hazardous VOC catalytic oxidation [18,19] due to its good redox properties, high oxygen mobility, and facile generation of active oxygen species [20,21]. Furthermore, a number of works have reported that Co<sub>3</sub>O<sub>4</sub> catalysts with the same composition exhibit different catalytic activity due to their diverse shapes, crystal planes, specific surface areas, active species, and reducibility [22– 25]. For example, Hu et al. found that Co<sub>3</sub>O<sub>4</sub> nanosheets with a predominant exposed {112} plane were more active for methane combustion than Co<sub>3</sub>O<sub>4</sub> nanobelts ({011} facets) and nanocubes ({001} facets) [26]. Xie et al. found that Co<sub>3</sub>O<sub>4</sub> nanorods with highly exposed {110} planes favored the existence of active Co<sup>3+</sup> species on the surface and exhibited superior catalytic activity





JOURNAL OF CATALYSIS for CO oxidation [27]. Ren et al. investigated 3D hierarchical  $Co_3O_4$  nanomaterials for toluene oxidation and found that cube-stacked  $Co_3O_4$  microsphere material with highly exposed {110} facets, abundant high-valence Co ions, and surface-adsorbed oxygen species exhibited the highest catalytic activity [28]. As a result, the selective synthesis of nanostructured  $Co_3O_4$  catalysts with different morphologies and highly exposed crystal facets is of great significance to the catalyst properties and practical applications.

However, overall comprehension of the role of the morphologies and exposed crystal facets of Co<sub>3</sub>O<sub>4</sub> catalysts in propane oxidation is in its infancy. Here, we report a strategy for the controllable fabrication of hierarchical nanostructure Co<sub>3</sub>O<sub>4</sub> materials with different morphologies and applying them to propane oxidation. Various characterization methods such as X-ray diffraction (XRD), N<sub>2</sub> adsorption/desorption, scanning electron microscopy (SEM), transmission electron microscopy (TEM)/high-resolution TEM (HRTEM), H<sub>2</sub> temperature-programmed reduction (H<sub>2</sub>-TPR), O<sub>2</sub> temperatureprogrammed desorption (O<sub>2</sub>-TPD), C<sub>3</sub>H<sub>8</sub>-TPD, C<sub>3</sub>H<sub>8</sub> temperatureprogrammed surface reaction (C<sub>3</sub>H<sub>8</sub>-TPSR)/(C<sub>3</sub>H<sub>8</sub>-TPSR-H), and in situ diffuse reflectance infrared Fourier transform spectroscopy (in situ DRIFTS) were employed to study the crystal structure, morphologies, and surface chemical properties of the synthesized Co<sub>3</sub>O<sub>4</sub> samples and to investigate their correlation with catalytic performance systematically. Furthermore, the influence of water vapor on catalytic activity and stability over the Co<sub>3</sub>O<sub>4</sub> catalysts with different morphologies was explored, and a possible catalytic propane oxidation mechanism on Co<sub>3</sub>O<sub>4</sub> catalysts was proposed.

#### 2. Experimental

#### 2.1. Catalyst preparation

All chemicals were analytical reagent grade and could be used directly for experiments without further treatment. The samples were synthesized by hydrothermal strategies, where the fabrication of ellipsoidal  $Co_3O_4$  nanomaterials and spindlelike  $Co_3O_4$  nanomaterials was slightly modified according to a previous study [28].

# 2.1.1. Synthesis of hierarchical ellipsoidal $Co_3O_4$ nanomaterials $(Co_3O_4\text{-}E)$

Co(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O (15 mmol) was dissolved in 70 mL of ethylene glycol at room temperature (RT). Subsequently, urea (30 mmol) was added to the solution with vigorous stirring for 1 h. Then the obtained solution was poured into a 100 mL Teflon-lined stainless steel autoclave, sealed, and kept at 180 °C for 12 h. After being naturally cooled down to RT, the powder was acquired by centrifugation and washed thoroughly with ethanol and deionized water. Finally, the obtained powder was dried overnight at 80 °C and calcined in air from RT to 350 °C for 3 h (1 °C min<sup>-1</sup>).

#### 2.1.2. Synthesis of hierarchical flower like Co<sub>3</sub>O<sub>4</sub> nanomaterials (Co<sub>3</sub>O<sub>4</sub>-F)

The synthesis procedure was similar to that of  $Co_3O_4$ -E, except for the precursors and hydrothermal temperature:  $Co(CH_3COO)_2$ - $\cdot$ 4H<sub>2</sub>O (8 mmol), 70 mL of methanol, polyvinyl pyrrolidone (0.15 g PVP) at 190 °C for 12 h.

## 2.1.3. Synthesis of hierarchical spindlelike $Co_3O_4$ nanomaterials $(Co_3O_4-S)$

The synthesis procedure was similar to that of  $Co_3O_4$ -E, except for the precursors and hydrothermal temperature:  $CoCl_2 \cdot 6H_2O$  (15 mmol), 70 mL of deionized water, urea (75 mmol) at 100 °C for 12 h.

## 2.1.4. Synthesis of hierarchical book-shaped $Co_3O_4$ nanomaterials $(Co_3O_4-B)$ .

The synthesis procedure was similar to that of  $Co_3O_4$ -E, except for the precursors and hydrothermal temperature:  $Co(NO_3)_2 \cdot 6H_2O$  (15 mmol), 70 mL of deionized water, urea (75 mmol) at 100 °C for 12 h.

#### 2.2. Catalyst characterization

Powder XRD measurements were conducted on a SmartLab 9KW diffractometer using CuK $\alpha$  radiation. The N<sub>2</sub> adsorption–desorption isotherms were obtained at –196 °C on a Quantachrome Autosorb-iQ instrument. Prior to each measurement, the samples were outgassed at 200 °C for 10 h. The morphologies and microstructures of catalysts were analyzed by SEM (FEI Nova NanoSEM 450) and TEM (FEI Tecnai G20 F30 S-TWIN). XPS measurements were carried out on a Thermo ESCALAB 250 electron spectrometer with an AlK $\alpha$  (hv = 1486.8 eV) excitation source.

H<sub>2</sub>-TPR and O<sub>2</sub>-TPD experiments were conducted on a Micromeritics Autochem II 2920 chemisorption analyzer. For H<sub>2</sub>-TPR, 50 mg of catalyst was pretreated in an Ar stream (30 mL min<sup>-1</sup>) at 200 °C for 1 h. Then the H<sub>2</sub>-TPR experiment was programmed for heating to 600 °C (10 °C min<sup>-1</sup>) in a 10 vol% H<sub>2</sub>/Ar flow (30 mL min<sup>-1</sup>). For O<sub>2</sub>-TPD, 100 mg of catalyst was pretreated in 10 vol% O<sub>2</sub>/He flow (30 mL min<sup>-1</sup>) at 300 °C for 30 min. Then the samples were swept with a He flow (30 mL min<sup>-1</sup>) at 50 °C for 1 h. The O<sub>2</sub>-TPD experiment was programmed for 600 °C (10 °-C min<sup>-1</sup>) in a He flow (30 mL min<sup>-1</sup>).

 $C_{3}H_{8}$ -TPD and  $C_{3}H_{8}$ -TPSR/ $C_{3}H_{8}$ -TPSR-H (humid conditions) experiments were carried out on a quartz reactor connected to a mass spectrograph (GSD 320 OMNISTAR). For the C<sub>3</sub>H<sub>8</sub>-TPD experiment, the sample (50 mg) was pretreated at 300 °C for 30 min in an  $O_2/Ar$  stream (30 mL min<sup>-1</sup>). Then the catalyst was exposed to 5 vol% C<sub>3</sub>H<sub>8</sub>/Ar (40 mL min<sup>-1</sup>) at 50 °C for 1 h, followed by purging with Ar for 15 min. Finally, the experiment run started from 50 to 350 °C (10 °C min<sup>-1</sup>) under a gas flow of Ar (40 mL min<sup>-1</sup>). Noting that  $C_3H_8$  and  $CO_2$  have the same mass, the MS signal of m/z = 43 is used to detect  $C_3H_8$ , and  $CO_2$  is obtained using the signal of m/z = 44, subtracting that of m/z = 43. Other MS signals of H<sub>2</sub> (m/zz = 2), H<sub>2</sub>O (m/z = 18) and CO (m/z = 28) were also recorded by an online MS. C<sub>3</sub>H<sub>8</sub>-TPSR/C<sub>3</sub>H<sub>8</sub>-TPSR-H was conducted with a procedure similar to that for C<sub>3</sub>H<sub>8</sub>-TPD, except for the introduction of 5 vol%  $O_2/Ar$  (40 mL min<sup>-1</sup>) or 0.6 vol%  $H_2O$  + 5 vol%  $O_2/Ar$  $(40 \text{ mL min}^{-1})$  during the heating process.

In situ DRIFTS experiments were conducted using an FTIR spectrometer (Thermo Fisher Nicolet iS50) with an MCT/A detector and a Harrick in situ cell. The sample (40 mg) was pretreated at 300 °C for 1 h in a gas flow of 10 vol%  $O_2/Ar$  (50 mL min<sup>-1</sup>). The background spectra were recorded at certain temperatures. The spectra of  $C_3H_8$  adsorption were recorded under an 0.2 vol%  $C_3H_8/Ar$  (50 mL min<sup>-1</sup>) at 50 °C, and the spectra of  $C_3H_8$  oxidation were obtained with 0.2 vol%  $C_3H_8$ , 5 vol%  $O_2$ , and balance Ar (50 mL min<sup>-1</sup>) at 50–300 °C. All spectra were recorded with 64 scans at a resolution of 4 cm<sup>-1</sup>.

#### 2.3. Catalytic activity evaluation

The catalytic performance of the  $Co_3O_4$  catalysts for propane oxidation was evaluated in a fixed-bed reactor at atmospheric pressure. To eliminate the hot spots effect, the catalyst (100 mg) was diluted in 2 mL of quartz sand (60–80 mesh) and then was placed in a stainless steel tubular reactor. The reactant gas was composed of 0.2 vol% C<sub>3</sub>H<sub>8</sub>, 5 vol% O<sub>2</sub> (or 5 vol% O<sub>2</sub>, 2.5 vol% H<sub>2</sub>O), and Ar balance, with a total flow rate of 200 mL min<sup>-1</sup>, corresponding to a GHSV of 120,000 mL g<sup>-1</sup>h<sup>-1</sup>. The quantitative analysis of reactant gas and products was performed online by a gas chromatograph (GC 7900) equipped with FID and TCD detectors. The propane conversion ( $X_p$ ), CO<sub>2</sub> yield ( $Y_{CO2}$ ), and specific surface activity (SSA) were calculated as

$$X_{\rm p} = \frac{C_{\rm p,in} - C_{\rm p,out}}{C_{\rm p,in}} \times 100\%,\tag{1}$$

$$Y_{co_2} = \frac{C_{CO_2}}{C_{CO_2}^*} \times 100\%,$$
 (2)

$$SSA = \frac{FX_{\rm p}}{m_{\rm Co}S_{\rm BET}},\tag{3}$$

where  $C_{p,in}$ ,  $C_{p,out}$ ,  $C_{CO2}$ , and  $C_{CO2}^*$  are the inlet and outlet propane concentration, the outlet CO<sub>2</sub> concentration, and the CO<sub>2</sub> concentration after 100% propane conversion, respectively. *F* is the propane flow rate (mol s<sup>-1</sup>),  $m_{Co}$  is the mass of cobalt oxide in the reactor (g), and  $S_{BET}$  represents the specific surface area (m<sup>2</sup> g<sup>-1</sup>).  $T_{10}$ ,  $T_{50}$ , and  $T_{90}$  are the temperatures for 10, 50, and 90% propane conversion, respectively.

Turnover frequency (TOF), defined as the number of propane molecules converted per active site per second, is calculated using the oxygen pulse chemisorption according to the literature [29–32],

$$TOF = \frac{FX_p}{2m_{co}V_{O_2}},\tag{4}$$

where *F* is the propane flow rate (mol s<sup>-1</sup>),  $X_p$  is the conversion of propane (<15%),  $m_{Co}$  is the mass of the cobalt oxide (g), and  $V_{O_2}$  is the O<sub>2</sub> uptake of the catalysts (µmol g<sup>-1</sup>, as shown in Fig. S1 in the Supporting Information). In addition, the mass diffusion transport limitation was checked by the Weisz–Prater parameter according to the method reported in [33],

$$N_{\rm W-P} = \frac{-r_{\rm A}\rho_{\rm c}R^2}{C_{\rm As}D_{\rm e}} < 1, \tag{5}$$

where  $-r_A$  is the observed reaction rate (mol kg<sup>-1</sup> s<sup>-1</sup>),  $\rho_c$  is the catalyst density (kg m<sup>-3</sup>), *R* is the catalyst particle radius (m),  $D_e$  is the effective diffusivity (m<sup>2</sup> s<sup>-1</sup>), and  $C_{As}$  is the reactant concentration at the external surface of the catalyst (mol m<sup>-3</sup>). The calculated value of  $N_{W-P}$  at a GHSV of 240,000 mL g<sup>-1</sup>h<sup>-1</sup> is 3.97 × 10<sup>-3</sup>, which implies that the mass transfer limitation can be ignored in this case.

#### 3. Results and discussion

#### 3.1. Morphology and textural properties

Hierarchical nanostructured Co3O4 materials with different morphologies (ellipsoidal, flowerlike, book-shaped, spindlelike) are successfully synthesized via hydrothermal methods. The micromorphology of the synthesized Co<sub>3</sub>O<sub>4</sub> samples is characterized by SEM. As shown in Fig. 1a and e, the obtained Co<sub>3</sub>O<sub>4</sub>-E sample presents a uniform elliptic sphere with a size of ca. 5  $\mu$ m. The detailed observation in the top right corner inset of Fig. 1e shows that the spherical particles could be considered as the selfassembly of aggregated porous Co<sub>3</sub>O<sub>4</sub> cubes. From Fig. 1b and f, it can be seen that Co<sub>3</sub>O<sub>4</sub>-F nanomaterial is fabricated by closely packed nanosheets, presenting a flowerlike microsphere structure with a size of ca. 2.5  $\mu$ m. Fig. 1c and g show that the Co<sub>3</sub>O<sub>4</sub>-S sample presents a needle-stacked spindlelike structure, and the length of the needles is identified to be approximately 10 µm. The Co<sub>3</sub>O<sub>4</sub>-B sample is a book-shaped structure composed of stacked rectangular nanosheets and the dimension is ca. 5 µm (Fig. 1d and h). Moreover, Fig. 1i–l depict schematic diagrams of the Co<sub>3</sub>O<sub>4</sub>-E, Co<sub>3</sub>O<sub>4</sub>-F, Co<sub>3</sub>O<sub>4</sub>-S, and Co<sub>3</sub>O<sub>4</sub>-B samples, respectively. In short, the morphologies of the synthesized  $Co_3O_4$  samples could be tuned by simply adjusting the precursors and synthesis temperatures.

The XRD patterns of the synthesized  $Co_3O_4$  samples are shown in Fig. 2. Obviously, all  $Co_3O_4$  samples exhibit similar positions and relative intensities of the main diffraction peaks. The diffraction peaks at 19.0°, 31.3°, 36.9°, 38.5°, 44.8°, 55.7°, 59.4°, and 65.2° belong to the (111), (220), (311), (222), (400), (422), (511), and (440) crystal planes of the spinel  $Co_3O_4$  (PDF#42–1467), respectively. In addition, the presence of sharp and symmetric diffraction peaks, as well as the absence of any extra peaks of impurities, indicates the good crystallinity and purity characteristics of the synthesized  $Co_3O_4$  samples. Moreover, the crystallite sizes of  $Co_3O_4$ -E,  $Co_3O_4$ -F, and  $Co_3O_4$ -B samples calculated by the Scherrer equation are relatively similar, in the range of 19– 21 nm, while the  $Co_3O_4$ -S sample has the largest crystallite size, 30 nm, which is probably attributable to the differences of their morphologies and crystallization temperatures.

 $N_2$  adsorption-desorption isotherms and pore-size distributions of the  $Co_3O_4$  samples are shown in Fig. S2. Obviously, all  $Co_3O_4$ samples display a type IV isotherm with an H3 hysteresis loop, suggesting the existence of a mesoporous characteristic in all  $Co_3O_4$  samples. The textural properties of these samples in terms of pore volume, average pore size, and specific surface area are listed in Table 1. The average pore size and pore volume of all  $Co_3O_4$  samples are in the range of 2.3–3.3 nm and 0.20–0.24 cm<sup>3</sup> g<sup>-1</sup>, respectively. Moreover, the specific surface areas of the  $Co_3O_4$ -E,  $Co_3O_4$ -F, and  $Co_3O_4$ -S samples are approximately 37 m<sup>2</sup> g<sup>-1</sup>, which are lower than that of the  $Co_3O_4$ -B sample (46 m<sup>2</sup> g<sup>-1</sup>). The morphologies and crystallite sizes may account for the differences in specific surface area.

To acquire a deep understanding of the structure and predominantly exposed crystal facet of the synthesized Co<sub>3</sub>O<sub>4</sub> samples, TEM and HRTEM characterizations of these samples were performed (Fig. 3). As shown in Fig. 3a, the Co<sub>3</sub>O<sub>4</sub>-E sample displays a black ellipse with a rough surface. (-202) and (0-22) crystal planes with a lattice spacing of 0.281 nm can be observed in Fig. 3c, and the interfacial angle between them is 60°. The bright dot arrays in the corresponding FFT images (Fig. 3d) are indexed to the [111] zone axis. Therefore, the dominantly exposed facet of Co<sub>3</sub>O<sub>4</sub>-E is the {111} facet [22,24,28]. For the Co<sub>3</sub>O<sub>4</sub>-F sample, a tiny separation of the Co<sub>3</sub>O<sub>4</sub> hexagonal nanosheet can be observed in Fig. 3e, which reveals that the flowerlike Co<sub>3</sub>O<sub>4</sub> microsphere is probably assembled from hexagonal nanosheets serving as constitutive blocks. The (2-20) plane with a lattice spacing of 0.281 nm perpendicular to the (11-1) plane with a lattice spacing of 0.461 nm (Fig. 3g, h) suggests that the mainly exposed facet of Co<sub>3</sub>O<sub>4</sub>-F is {112} facet [22,23,26,28,34]. Fig. 3i displays that the Co<sub>3</sub>O<sub>4</sub>-S sample is composed of independent Co<sub>3</sub>O<sub>4</sub> needles with a width of approximately 200 nm. The HRTEM image in Fig. 3k shows the (1-13) and (2-20) crystal planes with lattice fringe spaces of 0.243 and 0.281 nm, respectively, and an interfacial angle of 64.9°, which confirms that the predominantly exposed facet of the  $Co_3O_4$ -S is the {110} facet [22,28]. Fig. 3m-p show the TEM and HRTEM images of the book-shaped Co<sub>3</sub>O<sub>4</sub>-B sample. The lattice fringe spaces of 0.243 and 0.238 nm correspond to the (3-11) and (22-2) crystal planes, respectively. Moreover, an interfacial angle of  $83.7^{\circ}$  between the (3-11) and (22-2) planes can be observed. Therefore, the primarily exposed facet of the Co<sub>3</sub>O<sub>4</sub>-B is the {011} facet [22,23,26,34].

#### 3.2. Chemical states and redox properties

The surface element composition and chemical state of the synthesized  $Co_3O_4$  samples were studied by XPS. As shown in Fig. 4a, the Co2*p* XPS spectra of the Co<sub>3</sub>O<sub>4</sub> samples show two major peaks at 780.0 and 795.0 eV, which are assigned to the typical Co2*p*<sub>3/2</sub>



Fig. 1. SEM and schematic images of the synthesized  $Co_3O_4$  samples,  $Co_3O_4$ -E (a, e, i),  $Co_3O_4$ -F (b, f, j),  $Co_3O_4$ -S (c, g, k), and  $Co_3O_4$ -B (d, h, l).



Fig. 2. XRD patterns of the synthesized Co<sub>3</sub>O<sub>4</sub> samples.

and  $\text{Co2}p_{1/2}$  orbitals. Meanwhile, the peaks of  $\text{Co2}p_{3/2}$  and  $\text{Co2}p_{1/2}$  can be deconvoluted into four component peaks, where the peaks

at 781.5 eV and 797.1 eV belong to  $Co^{2+}$  cations, and the peaks at 779.5 eV and 794.8 eV are assigned to  $Co^{3+}$  cations. It is reported that the chemical state of the Co components plays a crucial role in the catalytic properties of Co-based catalysts [35], and thus the quantitative analysis of Co valence state is of great significance. The surface  $Co^{3+}/Co^{2+}$  atomic ratios of the synthesized  $Co_3O_4$  samples estimated based on the XPS data are listed in Table 1. The results reveal that the surface  $Co^{3+}$  amounts of these four samples are different and decrease in the order  $Co_3O_4$ -B (0.98) >  $Co_3O_4$ -F (0.89) >  $Co_3O_4$ -E (0.74) >  $Co_3O_4$ -S (0.70). The morphologies synthesized under different conditions affect the surface chemical state ( $Co^{3+}/Co^{2+}$ ) of the  $Co_3O_4$ -B may exhibit superior catalytic performance in propane oxidation.

The O1s XPS spectra of the synthesized  $Co_3O_4$  samples are shown in Fig. 4b. Each sample displays an asymmetrical peak, which can be deconvoluted into three component peaks at binding energies of 529.9, 531.0, and 532.9 eV, corresponding to surface lattice oxygen ( $O_{latt}$ ), surface adsorbed oxygen ( $O_{ads}$ ), and surface hydroxyl species/water molecules ( $O_w$ ), respectively [36]. According to the quantitative analysis of the XPS spectra, the  $O_{ads}/O_{latt}$ 

| Sample                            | $D (nm)^{a}$ | $S_{\rm BET} (m^2 g^{-1})^{\rm b}$ | $V (cm^3 g^{-1})^b$ | A (nm) <sup>b</sup> | Co <sup>3+</sup> /Co <sup>2+ c</sup> | $O_{ads}/O_{latt}$ <sup>c</sup> |
|-----------------------------------|--------------|------------------------------------|---------------------|---------------------|--------------------------------------|---------------------------------|
| Co <sub>3</sub> O <sub>4</sub> -E | 21           | 37                                 | 0.20                | 2.9                 | 0.74                                 | 0.35                            |
| Co <sub>3</sub> O <sub>4</sub> -F | 21           | 36                                 | 0.24                | 2.3                 | 0.89                                 | 0.39                            |
| Co <sub>3</sub> O <sub>4</sub> -S | 30           | 36                                 | 0.22                | 3.3                 | 0.70                                 | 0.35                            |
| Co <sub>3</sub> O <sub>4</sub> -B | 19           | 46                                 | 0.23                | 3.1                 | 0.98                                 | 0.45                            |

<sup>a</sup> Crystallite sizes calculated from the line broadening of (311) plane of Co<sub>3</sub>O<sub>4</sub>.

<sup>b</sup> Specific surface area, pore volume, and average pore size are determined from N<sub>2</sub> adsorption/desorption isotherms.

<sup>c</sup> Data determined from XPS results.

Table 1



Fig. 3. TEM images of the synthesized Co<sub>3</sub>O<sub>4</sub> samples: Co<sub>3</sub>O<sub>4</sub>-E (a-d), Co<sub>3</sub>O<sub>4</sub>-F (e-h), Co<sub>3</sub>O<sub>4</sub>-S (i-l), and Co<sub>3</sub>O<sub>4</sub>-B (m-p).

atomic ratios vary in the sequence  $Co_3O_4$ -B  $(0.45) > Co_3O_4$ -F  $(0.39) > Co_3O_4$ -E  $(0.35) > Co_3O_4$ -S (0.35), demonstrating that there are more  $O_{ads}$  species on the  $Co_3O_4$ -B surface. Meanwhile, a larger amount of active oxygen species generally implies more oxygen vacancies, which can adsorb and activate gas-phase oxygen to improve the catalytic activity for the oxidation reaction [37,38]. Therefore, higher adsorbed active oxygen species on the  $Co_3O_4$ -B sample may give rise to enhanced catalytic performance for propane oxidation.

An H<sub>2</sub>-TPR experiment was carried out to investigate the redox properties of the synthesized Co<sub>3</sub>O<sub>4</sub> samples, as shown in Fig. 5a. The reduction profiles essentially take on two reduction processes for all Co<sub>3</sub>O<sub>4</sub> samples, which correspond to the stepwise reduction of Co<sup>3+</sup> to Co<sup>2+</sup> and Co<sup>2+</sup> to metallic Co. Specifically, the Co<sub>3</sub>O<sub>4</sub>-B sample has three reduction peaks at 280, 325, and 390 °C. The first reduction peak at 280 °C belongs to the reduction process of Co<sup>3+</sup> to Co<sup>2+</sup>, whereas the other two peaks at 325 and 390 °C are assigned to the subsequent reduction of Co<sup>2+</sup> to metallic Co [25,39]. The reduction behavior of the Co<sub>3</sub>O<sub>4</sub> samples strongly depends on their morphology. According to Fig. 5a, the reduction peak at 280 °C for  $Co_3O_4$ -B sample is higher than that of other samples, indicating that the  $Co_3O_4$ -B sample possesses the largest number of  $Co^{3+}$  ions, in accordance with the  $Co_2p$  XPS result. Furthermore,  $Co_3O_4$ -E and  $Co_3O_4$ -S samples exhibit reduction peaks at 300–310 °C, and the  $Co_3O_4$ -F sample shows a slightly lower peak temperature at 288 °C. This confirms the good reducibility of the  $Co_3O_4$ -B sample due to its having the lowest reduction peak temperature at 280 °C. All these findings demonstrate that the low-temperature reducibility is particularly enhanced for the  $Co_3O_4$ -B sample.

To investigate the oxygen mobility of various oxygen species on the synthesized Co<sub>3</sub>O<sub>4</sub> samples, an O<sub>2</sub>-TPD experiment was performed and is illustrated in Fig. 5b. Generally, the adsorbed oxygen species change in the following sequence: O<sub>2</sub> (ad)  $\rightarrow$  O<sub>2</sub><sup>-</sup> (ad)  $\rightarrow$  O<sup>-</sup> (ad)  $\rightarrow$  O<sup>2-</sup> (latt) [20,40]. According to the curves of synthesized Co<sub>3</sub>O<sub>4</sub> samples, three types of oxygen species are observed in the ranges 80–120 and 120–400 °C and above 400 °C, which can be assigned to the desorption of molecular oxygen (O<sub>2</sub>), adsorbed oxygen species (O<sub>2</sub><sup>-</sup>, O<sup>-</sup>), and lattice oxygen species (O<sup>2-</sup>), respectively.



Fig. 4. (a) Co2p and (b) O1s XPS spectra of the synthesized Co<sub>3</sub>O<sub>4</sub> samples.



**Fig. 5.** (a) H<sub>2</sub>-TPR and (b) O<sub>2</sub>-TPD profiles of the synthesized Co<sub>3</sub>O<sub>4</sub> samples.

Apparently, the Co<sub>3</sub>O<sub>4</sub>-B sample shows larger desorption peaks and lower peak temperatures (160 and 300 °C) in the range of 120– 400 °C, indicating the possession of abundant active oxygen species. Therefore, the O<sub>2</sub>-TPD result suggests that the Co<sub>3</sub>O<sub>4</sub>-B sample has abundant active oxygen species and better oxygen mobility, which could be beneficial for propane oxidation.

 $C_3H_8$ -TPD experiments were carried out to determine the desorption behavior of propane, and the subsequent  $C_3H_8$ -TPSR experiments are used to explore the reactivity of the preadsorbed propane on the catalyst surface. As shown in Fig. 6a, the peaks of  $CO_2$  (m/z = 44) and  $H_2O$  (m/z = 18) gradually appear with increasing temperature, whereas the desorption peaks of CO (m/z = 28) and  $H_2$ (m/z = 2) are negligible during the  $C_3H_8$ -TPD process over the  $Co_3O_4$ -B sample. It can be inferred that either a surface oxygen species or a lattice oxygen species is involved in the propane oxidation reaction. Furthermore, the  $C_3H_8$  desorption behavior of the synthesized  $Co_3O_4$  samples varies with the morphology. Fig. 6b shows the  $CO_2$  production signal of the synthesized  $Co_3O_4$  samples in the  $C_3H_8$ -TPD process. Obviously, a larger amount of  $CO_2$  production and a lower peak temperature are observed for the  $Co_3O_4$ -B sample, indicating that  $Co_3O_4$ -B possesses stronger oxidizing ability for propane than that of other  $Co_3O_4$  samples.

During the C<sub>3</sub>H<sub>8</sub>-TPSR process (as shown in Fig. 6c), the profile of the Co<sub>3</sub>O<sub>4</sub>-B sample is similar to that of the C<sub>3</sub>H<sub>8</sub>-TPD process, where only CO<sub>2</sub> and H<sub>2</sub>O peaks exist in the tested temperature range, suggesting that the occurrence of total propane oxidation. However, compared with the C<sub>3</sub>H<sub>8</sub>-TPD process, a larger amount of CO<sub>2</sub> production is detected in the range 50-340 °C for the C<sub>3</sub>H<sub>8</sub>-TPSR process, and the CO<sub>2</sub> peak temperature decreases from 220 to 207 °C in the presence of O<sub>2</sub>. This confirms that oxygencontaining feed gas accelerates the supplementation of active oxygen species on the catalyst surface, and thus contributes to easier occurrence of propane oxidation. Moreover, the amount of CO<sub>2</sub> production (Fig. 6d) over the synthesized  $Co_3O_4$  catalysts during the  $C_3H_8$ -TPSR process follows the order  $C_{03}O_4$ -B >  $C_{03}O_4$ - $F > Co_3O_4 - E > Co_3O_4 - S$ , consistent with the  $C_3H_8$ -TPD process. Combined with the O<sub>2</sub>-TPD and XPS results, it is reasonable to conclude that the larger amounts of  $Co^{3+}$  and active oxygen species of  $Co_3O_4$ -B facilitate the adsorption and activation of propane on the catalyst surface.



**Fig. 6.** (a) C<sub>3</sub>H<sub>8</sub>-TPD profiles of the Co<sub>3</sub>O<sub>4</sub>-B sample, (b) CO<sub>2</sub> signal of the synthesized Co<sub>3</sub>O<sub>4</sub> samples in the C<sub>3</sub>H<sub>8</sub>-TPD process, (c) C<sub>3</sub>H<sub>8</sub>-TPSR profiles of the Co<sub>3</sub>O<sub>4</sub>-B sample, and (d) CO<sub>2</sub> signal of the synthesized Co<sub>3</sub>O<sub>4</sub> samples in the C<sub>3</sub>H<sub>8</sub>-TPSR process.

#### 3.3. Catalytic performance

The propane conversion and CO<sub>2</sub> yield of the synthesized Co<sub>3</sub>O<sub>4</sub> catalysts as functions of reaction temperature are shown in Fig. 7a and S3. The curves of CO<sub>2</sub> yield are close to the direct conversion of propane as the reaction temperature increases and no byproducts are detected by a mass spectrometer, which indicates that almost all propane has been completely converted to CO<sub>2</sub> and H<sub>2</sub>O. To compare the catalytic activity more intuitively, the temperatures of 50% and 90% propane conversion ( $T_{50}$  and  $T_{90}$ ) are summarized in Table 2. Obviously, the catalytic activities of the synthesized Co<sub>3</sub>O<sub>4</sub> catalysts for propane oxidation decrease in the order  $Co_3O_4$ -B >  $Co_3O_4$ -F >  $Co_3O_4$ -E >  $Co_3O_4$ -S. The 90% propane conversion over Co<sub>3</sub>O<sub>4</sub>-B catalyst is achieved at 278 °C, lower than that of  $Co_3O_4$ -F ( $T_{90}$  = 285 °C),  $Co_3O_4$ -E ( $T_{90}$  = 295 °C), and  $Co_3O_4$ -S  $(T_{90} = 297 \text{ °C})$  catalysts. In addition, the propane consumption rate of Co<sub>3</sub>O<sub>4</sub>-B catalyst at 220 °C is  $0.37 \times 10^{-6}$  mol g<sup>-1</sup> s<sup>-1</sup>, which is higher than that of Co<sub>3</sub>O<sub>4</sub>-F ( $0.25 \times 10^{-6}$  mol g<sup>-1</sup> s<sup>-1</sup>) and more than twice that of Co\_3O\_4-E and Co\_3O\_4-S (0.15  $\times$   $10^{-6}$  mol g^{-1}  $s^{-1}$ ) catalysts. These results suggest that Co<sub>3</sub>O<sub>4</sub>-B exhibits the best catalytic performance for propane oxidation among all Co<sub>3</sub>O<sub>4</sub> catalysts.

To further study the intrinsic activities of the catalysts, the specific reaction rates and turnover frequencies (TOFs) at specific temperatures are calculated. As listed in Table 2, the  $Co_3O_4$ -B sample shows the highest specific reaction rate ( $0.86 \times 10^{-8} \text{ mol m}^{-2} \text{ s}^{-1}$ ) and TOF ( $11.49 \times 10^{-3} \text{ s}^{-1}$ ) at 220 °C, much higher than those over the  $Co_3O_4$ -E sample ( $0.42 \times 10^{-8} \text{ mol m}^{-2} \text{ s}^{-1}$  and  $6.09 \times 10^{-3} \text{ s}^{-1}$ ), those over the  $Co_3O_4$ -F sample ( $0.70 \times 10^{-8} \text{ mol m}^{-2} \text{ s}^{-1}$  and  $9.01 \times 10^{-3} \text{ s}^{-1}$ ), and those over the  $Co_3O_4$ -S sample ( $0.44 \times 10^{-8} \text{ mol m}^{-2} \text{ s}^{-1}$  and  $6.32 \times 10^{-3} \text{ s}^{-1}$ ). Moreover, Fig. 7b and c directly

show that Co<sub>3</sub>O<sub>4</sub>-B catalyst displays superior specific surface activity and a higher TOF for propane oxidation in terms of the temperature defined. From consideration of Co<sub>3</sub>O<sub>4</sub>-B, Co<sub>3</sub>O<sub>4</sub>-F, Co<sub>3</sub>O<sub>4</sub>-E, Co<sub>3</sub>O<sub>4</sub>-S samples with predominantly exposed {110}, {112}, {111}, and {110} facets, respectively, it can be inferred that a Co<sub>3</sub>O<sub>4</sub> catalyst with a highly exposed {110} facet might exhibit the best catalytic oxidation activity, which is consistent with the previous reports that the {110} plane composed of abundant active Co<sup>3+</sup> cations can offer sufficient active sites for the oxidation reaction [27,39]. Particularly, the lower specific catalytic activity of the Co<sub>3</sub>O<sub>4</sub>-S catalyst is probably due to its large crystallite size (29.5 nm) and weak reducibility. These results indicate that specific surface area, crystallite size, and highly exposed {110} facet, as well as low-temperature reducibility and reactive oxygen species, play a collective role in the catalytic performance of the Co<sub>3</sub>O<sub>4</sub> catalysts for propane oxidation.

The apparent activation energy ( $E_a$ ) of the synthesized Co<sub>3</sub>O<sub>4</sub> catalysts is evaluated via the linear Arrhenius plot (Fig. 7d) and summarized in Table 2. The  $E_a$  value of Co<sub>3</sub>O<sub>4</sub>-B is 84.6 kJ mol<sup>-1</sup>, while those of Co<sub>3</sub>O<sub>4</sub>-F, Co<sub>3</sub>O<sub>4</sub>-E, and Co<sub>3</sub>O<sub>4</sub>-S are 89.7, 96.7, and 99.4 kJ mol<sup>-1</sup>, respectively. Generally, the catalytic activities obey an inverse trend to the  $E_a$  value. It is evident that the Co<sub>3</sub>O<sub>4</sub>-B catalyst exhibits the best catalytic activity for propane oxidation among all Co<sub>3</sub>O<sub>4</sub> catalysts. Fig. 7e shows the effects of GHSV on the catalytic performance of the Co<sub>3</sub>O<sub>4</sub>-B catalyst for propane oxidation. It can be observed that the light-off temperature of propane conversion gradually rises with the GHSV value increases to 240,000 mL g<sup>-1</sup>h<sup>-1</sup>. Although the GHSV value increases to 240,000 mL g<sup>-1</sup>h<sup>-1</sup>, the  $T_{90}$  of Co<sub>3</sub>O<sub>4</sub>-B catalyst is only 288 °C. This result demonstrates that the GHSV has a visible impact on the propane conversion of the Co<sub>3</sub>O<sub>4</sub>-B catalyst, but the Co<sub>3</sub>O<sub>4</sub>-B catalyst



**Fig. 7.** (a) Propane conversion, (b) specific surface activity, (c) and TOFs for propane oxidation over the synthesized  $C_{0_3}O_4$  catalysts (reaction conditions: 100 mg catalyst, 0.2 vol%  $C_3H_8$ , 5 vol%  $O_2$ , and balance Ar, at a GHSV = 120,000 mL g<sup>-1</sup>h<sup>-1</sup>). (d) The corresponding Arrhenius plots; a conversion level < 15% was employed to make Arrhenius plots and to calculate apparent activation energies. (e) The influence of GHSV on the catalytic activity of  $C_3O_4$ -B catalyst for propane oxidation. (Reaction conditions: 100 mg catalyst, 0.2 vol%  $C_3H_8$ , 5 vol%  $O_2$ , and balance Ar. Total gas flow rates: 100–400 mL min<sup>-1</sup>.)

| Table 2  |
|--|
| $r_{50}$ and $T_{90}$ values, reaction rates, turnover frequencies (TOFs), and apparent activation energies ( $E_a$ ) for propane oxidation over the synthesized Co <sub>3</sub> O <sub>4</sub> catalysts. |

| Catalyst                          | <i>T</i> <sub>50</sub> (°C) | <i>T</i> <sub>50</sub> (H) (°C) <sup>a</sup> | <i>T</i> <sub>90</sub> (°C) | <i>T</i> <sub>90</sub> (H) (°C) <sup>a</sup> | Reaction rate $(10^{-6} \text{ mol g}^{-1} \text{ s}^{-1})^{\text{b}}$ | Reaction rate $(10^{-8} \text{ mol } \text{m}^{-2} \text{ s}^{-1})^{\text{b}}$ | $O_2$ uptake ( $\mu$ mol g <sup>-1</sup> ) <sup>c</sup> | TOFs $(10^{-3} \text{ s}^{-1})^{\text{b}}$ | $E_{\rm a}$ (kJ mol <sup>-1</sup> ) |
|-----------------------------------|-----------------------------|--|-----------------------------|--|--|--|---|--|-------------------------------------|
| Co <sub>3</sub> O <sub>4</sub> -E | 269                         | 289  | 295                         | 312  | 0.15   | 0.42   | 14.09   | 6.09                                       | 96.7                                |
| Co <sub>3</sub> O <sub>4</sub> -F | 258                         | 281  | 285                         | 307  | 0.25   | 0.70   | 15.18   | 9.01                                       | 89.7                                |
| Co <sub>3</sub> O <sub>4</sub> -S | 272                         | 295  | 297                         | 319  | 0.15   | 0.44   | 12.10   | 6.32                                       | 99.4                                |
| Co <sub>3</sub> O <sub>4</sub> -B | 250                         | 269  | 278                         | 300  | 0.37   | 0.86   | 16.06   | 11.49                                      | 84.6                                |

<sup>a</sup> Humid reaction conditions: 0.2 vol%  $C_3H_8$ , 5 vol%  $O_2$ , 2.5 vol%  $H_2O$ , Ar balance, GHSV = 120,000 mL  $g^{-1}h^{-1}$ .

<sup>b</sup> Reaction rates and turnover frequencies (TOFs) calculated at low conversion in a kinetically controlled regime at 220 °C for propane oxidation.

 $^{c}\,$  Oxygen uptakes of Co\_3O\_4 samples were obtained at 220 °C.

Table 3

| Tuble 5                         |  |                                   |
|---------------------------------|--|-----------------------------------|
| Comparison of the catalytic res | ults for Co <sub>3</sub> O <sub>4</sub> -B catalyst with | those reported in the literature. |

| Catalyst   | Reaction conditions   | GHSV (mL $g^{-1}h^{-1}$ ) | <i>T</i> <sub>50</sub> (°C) | <i>T</i> <sub>90</sub> (°C) | Ref.      |
|--|---|---------------------------|-----------------------------|-----------------------------|-----------|
| Pt-LaCoO <sub>3</sub>                                | 0.8% C <sub>3</sub> H <sub>8</sub> , 99.2% Air                                    | 150,000                   | 325                         | 460                         | [45]      |
| CoCeO <sub>x</sub> -70                               | 0.2% C <sub>3</sub> H <sub>8</sub> , 5% O <sub>2</sub> , 97.8% Ar                 | 120,000                   | 265                         | 310                         | [46]      |
| Pt-10Nb/Al <sub>2</sub> O <sub>3</sub>               | 0.2% C <sub>3</sub> H <sub>8</sub> , 5% O <sub>2</sub> , 97.8% N <sub>2</sub>     | 80,000                    | 210                         | 270                         | [47]      |
| Ni <sub>0.27</sub> Co <sub>2.73</sub> O <sub>4</sub> | 1% C <sub>3</sub> H <sub>8</sub> , 10% O <sub>2</sub> , 9%N <sub>2</sub> , 80% Ar | 60,000                    | 320                         | 390                         | [42]      |
| Mn-Fe/CeO2-P1  | 0.8% C <sub>3</sub> H <sub>8</sub> , 20% O <sub>2</sub> , 79.2% N <sub>2</sub>    | 60,000                    | 318                         | 382                         | [48]      |
| Co <sub>3</sub> O <sub>4</sub>                       | 0.3% C <sub>3</sub> H <sub>8</sub> , 10% O <sub>2</sub> , 89.7% N <sub>2</sub>    | 60,000                    | 300                         | 330                         | [49]      |
| $\gamma$ -MnO <sub>x</sub>                           | 0.2% C <sub>3</sub> H <sub>8</sub> , 5% O <sub>2</sub> , 94.8% Ar                 | 60,000                    | 270                         | 310                         | [43]      |
| LM-EG  | 0.2% C <sub>3</sub> H <sub>8</sub> , 99.8% Air                                    | 30,000                    | 275                         | 310                         | [50]      |
| NiCeO <sub>x</sub> -4                                | 0.2% C <sub>3</sub> H <sub>8</sub> , 2% O <sub>2</sub> , 97.8% Ar                 | 30,000                    | 275                         | 300                         | [41]      |
| Co <sub>3</sub> O <sub>4</sub> /ZSM-5                | 0.2% C <sub>3</sub> H <sub>8</sub> , 2% O <sub>2</sub> , 97.8% N <sub>2</sub>     | 30,000                    | 235                         | 260                         | [51]      |
| Pd/ZSM   | 0.2% C <sub>3</sub> H <sub>8</sub> , 2% O <sub>2</sub> , 97.8% N <sub>2</sub>     | 30,000                    | 326                         | 332                         | [51]      |
| NiO-Co(0.3)  | 0.1% C <sub>3</sub> H <sub>8</sub> , 18% O <sub>2</sub> , 81.9% N <sub>2</sub>    | 30,000                    | 194                         | 236                         | [20]      |
| MnCu24   | 2% C <sub>3</sub> H <sub>8</sub> , 20% O <sub>2</sub> , 78% He                    | 20,000                    | 280                         | 320                         | [44]      |
| Co <sub>3</sub> O <sub>4</sub> -B                    | 0.2% C <sub>3</sub> H <sub>8</sub> , 5% O <sub>2</sub> , 97.8% Ar                 | 120,000                   | 250                         | 278                         | This work |
| Co <sub>3</sub> O <sub>4</sub> -B                    | 0.2% C <sub>3</sub> H <sub>8</sub> , 5% O <sub>2</sub> , 97.8% Ar                 | 60,000                    | 242                         | 268                         | This work |

could retain good catalytic performance at a high GHSV. Additionally, Table 3 lists the catalytic activities of typical catalysts reported in the literature for propane oxidation. Obviously,  $Co_3O_4$ -B catalyst ( $T_{90}$  = 278 °C) exhibits better catalytic performance for propane

oxidation than those in previous literature, such as NiCeO<sub>x</sub>-4 ( $T_{90}$  = 300 °C) [41], Ni<sub>0.27</sub>Co<sub>2.73</sub>O<sub>4</sub> ( $T_{90}$  = 390 °C) [42], Pd/ZSM ( $T_{90}$  = 332 °C),  $\gamma$ -MnO<sub>x</sub> ( $T_{90}$  = 310 °C) [43], and MnCu24 ( $T_{90}$  = 320 °C) [44]. This indicates that the Co<sub>3</sub>O<sub>4</sub>-B catalyst, as a substitute for traditional noble metal catalysts, has great potential in the removal of alkane VOC owing to its good catalytic activity and low cost.

#### 3.4. Water vapor resistance

In practical applications, water vapor is usually present in the feed gas or generated along with the propane oxidation reaction. which can be competitively adsorbed and occupy the active sites of the catalysts. To explore the effect of water vapor, 2.5 vol% H<sub>2</sub>O is added into the feed gas. As shown in Fig. 8a, the curves of propane conversion shift significantly to a higher temperature than that under dry conditions, indicating that the existence of water vapor in feed gas has a negative effect on the catalytic activities of all  $Co_3O_4$  catalysts. For example, the  $T_{50}/T_{90}$  values of  $Co_3O_4$ -B catalyst are obtained at 250 °C/278 °C under dry conditions, while they increase to 269 °C/300 °C under humid conditions. Nevertheless, Co<sub>3</sub>O<sub>4</sub>-B still shows the highest catalytic performance among all Co<sub>3</sub>O<sub>4</sub> catalysts under humid conditions. To deeply reveal the influence of water vapor on catalyst activity, the specific reaction rates of propane oxidation over Co<sub>3</sub>O<sub>4</sub> samples in humid condition were calculated and are shown in Fig. 8b. Specifically, to achieve the same specific reaction rate  $(2 \times 10^{-8} \text{ mol m}^{-2} \text{ s}^{-1})$ , the reaction temperature of the Co<sub>3</sub>O<sub>4</sub>-B catalyst under humid conditions needs to increase by 14 °C compared with dry conditions (Fig. 8c), which is lower than for Co<sub>3</sub>O<sub>4</sub>-F (19 °C), Co<sub>3</sub>O<sub>4</sub>-E (20 °C), and Co<sub>3</sub>O<sub>4</sub>-S (22 °C) catalysts. This demonstrates that the Co<sub>3</sub>O<sub>4</sub>-B catalyst shows the best resistance to water vapor among all synthesized Co<sub>3</sub>O<sub>4</sub> catalysts. In addition, the C<sub>3</sub>H<sub>8</sub>-TPSR-H experiment in water vapor is carried out to further understand the influence of water

vapor. As shown in Fig. 8d and e, the  $C_3H_8$ -TPSR-H process of the  $Co_3O_4$ -B catalyst is similar to the  $C_3H_8$ -TPSR process, except for a smaller amount of  $CO_2$  production and a higher peak temperature (increasing from 205 to 225 °C). This indicates that the existence of water vapor in feed gas inhibits the adsorption and activation of propane on the catalyst surface, and thus reduces the catalyst activity. From the  $CO_2$  signal of all  $Co_3O_4$  samples (Fig. 8f),  $Co_3O_4$ -B has the largest amount of  $CO_2$  production and lowest peak temperature in the  $C_3H_8$ -TPSR-H process. Therefore, it is reasonable to conclude that  $Co_3O_4$ -B shows the highest catalytic activity and better water-resistance performance for propane oxidation under humid conditions, and the decline of catalytic activity under humid conditions is due to the existence of water vapor, which inhibits the adsorption and activation of propane on the surface.

#### 3.5. Stability

The long-term stability and recycle stability have a substantial influence on practical application of catalysts. As shown in Fig. 9a, the catalytic activity of the Co<sub>3</sub>O<sub>4</sub>-B catalyst visibly declines with the introduction of 2.5 vol%  $H_2O$  into the reaction stream at 280 °C, but no significant decline can be observed after reaction for 40 h, which indicates excellent long-term stability of the Co<sub>3</sub>O<sub>4</sub>-B catalyst during propane oxidation under humid conditions. In addition, the propane conversion can return to the original values once water vapor is cut off, demonstrating that this deactivation is reversible. This reversible deactivation can be explained by C<sub>3</sub>H<sub>8</sub>-TPSR-H results that water vapor occupies the active sites of the catalyst, and then inhibits the adsorption and activation of propane on the surface. Besides the long-term stability test, a cycle stability test of the Co<sub>3</sub>O<sub>4</sub>-B catalyst under humid conditions is carried out and shown in Fig. 9b. No significant change in catalytic activity of the Co<sub>3</sub>O<sub>4</sub>-B catalyst is observed after four recycle experiments, the T<sub>50</sub> values are 269, 268, 269, and 268 °C for the first,



**Fig. 8.** (a) Propane conversion. (b) Specific surface activity of propane oxidation over the synthesized  $Co_3O_4$  catalysts under humid conditions (reaction conditions: 100 mg catalyst, 0.2 vol%  $C_3H_8$ , 5 vol%  $O_2$ , 2.5 vol%  $H_2O$ , and balance Ar, at GHSV = 120,000 mL  $g^{-1}h^{-1}$ ). (c) Comparison of reaction temperatures of the synthesized  $Co_3O_4$  catalysts at the specific reaction rate of  $2 \times 10^{-8}$  mol m<sup>-2</sup> s<sup>-1</sup> under dry and humid conditions. (d)  $C_3H_8$ -TPSR-H profiles of the  $Co_3O_4$ -B sample (under humid conditions). (e) Comparison of  $CO_2$  signal for  $Co_3O_4$ -B sample during  $C_3H_8$ -TPSR-H process under dry and humid conditions. (f)  $CO_2$  signal of the synthesized  $Co_3O_4$  samples during the  $C_3H_8$ -TPSR-H process.



**Fig. 9.** (a) The long-term stability and (b) the recycle stability of  $Co_3O_4$ -B catalyst for propane oxidation under humid conditions. (Reaction conditions: 100 mg catalyst, 0.2 vol%  $C_3H_8$ , 5 vol%  $O_2$ , 2.5 vol%  $H_2O$ , and balanced Ar, at GHSV = 120,000 mL  $g^{-1}h^{-1}$ .)

second, third, and fourth cycle, respectively, and  $T_{90}$  is 300 °C for all cycles. When the 2.5 vol% H<sub>2</sub>O is removed from the reactant gas, the propane conversion can almost be restored to the original values, where the  $T_{50}$  and  $T_{90}$  are 250 and 280 °C, respectively. The XRD and SEM patterns of the spent Co<sub>3</sub>O<sub>4</sub>-B catalyst after the long-term stability test were also investigated. As shown in

Fig. S4, the XRD patterns and morphology of the spent  $Co_3O_4$ -B catalyst did not change significantly compared with those of fresh  $Co_3O_4$ -B, suggesting the excellent structural stability of the  $Co_3O_4$ -B catalyst. These results indicate that the  $Co_3O_4$ -B catalyst has satisfactory recycle and long-term stability even under humid conditions.



**Fig. 10.** (a) In situ DRIFT spectra of  $C_3H_8$  adsorption (0.2 vol%  $C_3H_8/Ar$ ) over  $Co_3O_4$ -B sample at 50 °C. (b) Comparison of in situ DRIFT spectra over the synthesized  $Co_3O_4$  samples after  $C_3H_8$  adsorption of 25 and 30 min. (c) In situ DRIFT spectra of  $C_3H_8$  oxidation (0.2 vol%  $C_3H_8$ , 5 vol%  $O_2/Ar$ ) over  $Co_3O_4$ -B sample at 50–300 °C. (d) Comparison of in situ DRIFT spectra over the synthesized  $Co_3O_4$  samples after  $C_3H_8$  oxidation at 200 and 250 °C.



Scheme 1. Proposed reaction mechanism of propane oxidation on Co<sub>3</sub>O<sub>4</sub> catalysts.

## 3.6. In situ diffuse reflectance infrared Fourier transform spectroscopy of propane adsorption and oxidation

In situ DRIFTS measurements were conducted to track the intermediates in the propane adsorption and oxidation process over the synthesized Co<sub>3</sub>O<sub>4</sub> samples and to study the reaction mechanism. Fig. 10a displays in situ DRIFT spectra of propane adsorption on a Co<sub>3</sub>O<sub>4</sub>-B sample at 50 °C. The strong absorption peaks detected at 2840–3050  $\text{cm}^{-1}$  are ascribed to the asymmetric CH<sub>3</sub> and CH<sub>2</sub> stretching vibrations of adsorbed propane [47,52,53]. Broad peaks around 3372 and 3442  $\text{cm}^{-1}$  are assigned to the v(O-H) band of the hydroxyl group or adsorbed water [54,55]. In addition, multiple absorption bands at 1000–1800 cm<sup>-1</sup> attributed to the carboxylate and carbonate species develop significantly and reach a stable level with time on stream. Briefly, the peaks at 1540, 1435, and 1345 cm<sup>-1</sup> correspond to the symmetrical stretching vibration of acetate/formate species, while the bands at 1510, 1415, and 1377 and 1280 cm<sup>-1</sup> are assigned to the bidentate/uncoordinated  $CO_3^{2-}$ ,  $\delta(CH_3)$ , and v(C-O) species, respectively [56–59]. Other peaks between 1000 and 1200 cm<sup>-1</sup> ascribed to the C-O bands (1180, 1040 cm<sup>-1</sup>) of alkoxide species are also detected during the propane adsorption process [54,60]. This indicates that  $C_3H_8$ can be partially oxidatively cracked and reacts with the labile oxygen in the catalyst to a certain extent. The adsorption process of Co<sub>3</sub>O<sub>4</sub>-E and Co<sub>3</sub>O<sub>4</sub>-F is similar to that of Co<sub>3</sub>O<sub>4</sub>-B, except for the Co<sub>3</sub>O<sub>4</sub>-S sample (as shown in Fig. 10b and S5), where additional bands at 1690, 1740, and 1613 cm<sup>-1</sup> assigned to the  $v_{as}$  (C=O) stretching vibrations of acetone and carbonyl group with an aliphatic ester group and the  $\nu$ (C=C) stretching vibration are observed on the surface [59,61–63]. This difference may be closely related to their surface properties, such as active oxygen species and redox properties.

Subsequently, the feed gas was switched to 0.2 vol%  $C_3H_8$ , 5 vol %  $O_2$ , and 94.8 vol% Ar, and in situ DRIFT spectra of each  $Co_3O_4$  sample were recorded after 25 min of reaction at the specific temperatures (50, 100, 150, 200, 250, and 300 °C). As the reaction progresses over the  $Co_3O_4$ -B sample (Fig. 10c), the peak intensities

of the C-H stretching vibrations of propane in the range of 2840-3050 cm<sup>-1</sup> gradually decrease, while the multiple peaks at  $1540 \text{ cm}^{-1}$  (v<sub>as</sub> COO<sup>-</sup>), 1435 cm<sup>-1</sup> (v<sub>s</sub> COO<sup>-</sup>), 1345 cm<sup>-1</sup> (v<sub>s</sub> COO<sup>-</sup>), and 1510 cm<sup>-1</sup> (CO<sub>3</sub><sup>2–</sup>) assigned to formate/acetate species and carbonate species first continuously increase and then decrease with temperature on stream. Meanwhile, the peak of the C=O stretching species (1740 cm<sup>-1</sup>) also first gradually increases and then decreases throughout the reaction, and new bands assigned to bidentate carbonate species (1315 cm<sup>-1</sup>) are detected at higher temperature [61,64]. The result implies that a series of intermediates (carboxylate/carbonate species) are involved in the propane oxidation reaction, which could be oxidized further by oxygen into final products of CO<sub>2</sub> and H<sub>2</sub>O. The DRIFT spectra of C<sub>3</sub>H<sub>8</sub> oxidation over Co<sub>3</sub>O<sub>4</sub>-E, Co<sub>3</sub>O<sub>4</sub>-F, and Co<sub>3</sub>O<sub>4</sub>-S samples are shown in Fig. S5, and their DRIFT spectra of propane oxidation at 200 and 250 °C are shown in Fig. 10d. Notably, the evolution of the surface intermediates on Co<sub>3</sub>O<sub>4</sub> catalysts varies with the morphologies, where more intermediates ( $\nu$ (C=O), 1690 cm<sup>-1</sup>) accumulate on the Co<sub>3</sub>O<sub>4</sub>-S and Co<sub>3</sub>O<sub>4</sub>-E surfaces, which will occupy the active sites and then affect the catalyst activity.

Even though the evolution of surface species is a bit different, the kind of intermediates on the Co<sub>3</sub>O<sub>4</sub> surface is similar. Therefore, a possible reaction pathway of propane oxidation on Co<sub>3</sub>O<sub>4</sub> catalysts is proposed (as shown in Scheme 1). First, the gaseous C<sub>3</sub>H<sub>8</sub> adsorbed at the active sites of the Co<sub>3</sub>O<sub>4</sub> catalysts to form chemisorbed C<sub>3</sub>H<sub>8-n</sub>. Then, the activated C<sub>3</sub>H<sub>8-n</sub> species reacted with the reactive oxygen species, leading to the cracking of first C-C bonds or additional C-H bonds to form intermediates, such as carboxylate (acetate/formate) and carbonate species. Simultaneously, some intermediates such as aliphatic ester group and acetone also accumulated on the catalyst surface, which would react further with the oxygen species to form the carboxylate or carbonate species. Finally, these adsorbed intermediates could be oxidized further into CO<sub>2</sub> and H<sub>2</sub>O. Meanwhile, gas-phase O<sub>2</sub> would be adsorbed on the surface and be activated to reactive oxygen species.

#### 4. Conclusions

In summary, hierarchically structured Co<sub>3</sub>O<sub>4</sub> materials with different morphologies (ellipsoidal, flowerlike, book-shaped, spindlelike) were controllably synthesized via hydrothermal methods, and their catalytic properties greatly depended on their morphology. Among these catalysts, book-shaped Co<sub>3</sub>O<sub>4</sub>-B catalyst exhibits the best catalytic performance for propane oxidation, for which  $T_{50}$  and  $T_{90}$  are 250 and 278 °C, respectively (GHSV = 120,000 mL g <sup>-1</sup>h<sup>-1</sup>). Simultaneously, Co<sub>3</sub>O<sub>4</sub>-B catalyst shows the highest propane oxidation rate ( $0.86 \times 10^{-8}$  mol m<sup>-2</sup> s<sup>-1</sup>) and the highest turnover frequency (TOF =  $11.49 \times 10^{-3} \text{ s}^{-1}$ ) at 220 °C. It has been demonstrated that the book-shaped structure (Co<sub>3</sub>O<sub>4</sub>-B) provides a larger specific surface area, a smaller crystal size, and a highly exposed {110} facet, which make the catalyst exhibit favorable low-temperature reducibility and oxygen mobility, and thus promote the adsorption and activation of propane on the catalyst surface. In addition, a possible reaction pathway of propane oxidation over Co<sub>3</sub>O<sub>4</sub> has been proposed: C<sub>3</sub>H<sub>8</sub> is adsorbed and activated on the  $Co_3O_4$  surface and then transformed into  $C_3H_{8-n}$  species, which will bond with activated oxygen species to form carbon-oxygen intermediates, and then be completely oxidized into CO<sub>2</sub> and H<sub>2</sub>O. C<sub>3</sub>H<sub>8</sub>-TPSR-H studies indicate that there is competitive adsorption between propane and water vapor, which leads to a decline of propane conversion. However, Co<sub>3</sub>O<sub>4</sub>-B catalyst shows great resistance to water vapor, and could retain excellent stability and reusability in practical propane oxidation (2.5 vol% H<sub>2</sub>O). This study provides a morphology control strategy for designing highly efficient catalysts for VOC removal.

#### **Declaration of Competing Interest**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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#### Appendix A. Supplementary material

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